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Heterojunction battery assembly process

What is heterojunction technology?

Heterojunction technology is currently a hot topic actively discussed in the silicon PV community. Hevel recently became one of the first companies to adopt its old micromorph module line for manufacturing high-efficiency silicon heterojunction (SHJ) solar cells and modules.

What happens after a battery module is assembled?

After the battery module is assembled, it needs to be placed into the battery tray. As this tray is a key structural component of the vehicle as well as integral in protecting the battery cells, it needs to be of the highest strength and stability.

How does a battery tray assembly work?

The battery tray assembly consists of several production steps. Depending on the battery design and manufacturing processes, manual tightening with bolt positioning and process control, or flow drill fastening with K-Flow technology can bring the needed process quality, productivity and flexibility.

What are the process requirements for manufacturing SHJ solar cells?

1.8W. The process requirements for manufacturing SHJ solar cells have several advantages compared with those for conventional homojunction c-Si solar cells. The first advantage is the low thermal budget during the heterojunction formation; the deposition temperature of a-Si:H and ITO layers is usually less than 250°C.

What challenges do battery manufacturers face?

Battery manufacturers are challenged by time to market and high throughput targets. Production processes and materials are continuously adjusted and changed. Since there are no standards, every manufacturer has the target to reduce cost, material, and process steps while increasing quality, productivity, and safety.

What is the open-circuit voltage (V OC) of SHJ solar cells?

As a result, the open-circuit voltage (V oc) of SHJ cells has recently reached values as high as 750mV. Up to now, only monocrystalline CZ wafers have been used for large-scale manufacturing of SHJ solar cells.

A heterojunction cell and a processing method therefor, and a battery assembly. The heterojunction cell comprises a cell substrate (10), a TCO film layer (20) are provided on both ...

The invention relates to a heterojunction battery, a preparation method and a photovoltaic module, and belongs to the technical field of solar battery manufacturing. The heterojunction ...

Disclosed are a thin film assembly and a preparation method therefor, and a heterojunction battery comprising a thin film assembly. The thin film assembly comprises at least two layers ...

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The invention discloses a method for manufacturing a back contact heterojunction battery with cross mesh electrical contact and a component, which comprises the following steps: ...

The invention discloses a preparation method of a grid-line-free heterojunction battery pack, which comprises the following steps: manufacturing a battery string; laying a front protective layer, a ...

The invention provides a heterojunction battery glue film which comprises, by weight, 100 parts of EVA matrix resin, 0.2-0.77 part of antioxidant, 0.25-0.6 part of free radical crosslinking agent, ...

A heterojunction battery, a preparation method therefor, and an application thereof are provided. The heterojunction battery includes a substrate, a first intrinsic ...

According to the invention, through optimizing the process flow, the problem of battery efficiency loss caused by silicon wafer warping in large-size heterojunction battery manufacturing is ...

A heterojunction battery, a preparation method therefor, and an application thereof are provided. The heterojunction battery includes a substrate (10), a first intrinsic amorphous silicon layer ...

The invention discloses a forming process of heterojunction solar cells and components, which comprises the following steps: s1, processing a battery piece; s2, assembling the assembly. ...

The invention discloses a heterojunction battery and a preparation method and a component thereof, wherein the heterojunction battery comprises a substrate, a first intrinsic amorphous ...

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