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## Analysis of waste gas from battery cathode material production

Are cathode batteries harmful to the environment?

However, the generated poisonous phosphorous oxyfluoride and hydrofluoric acid gases pollute the atmosphere. (16) In addition to these environmentally pressing issues, cathode materials represent ~30% of the greenhouse gas (GHG) emissions of battery manufacturing.

How pyrometallurgical and hydrometallurgic methods are used in battery recycling?

At this point, it is of critical importance in terms of sustainable battery raw material supply that pyrometallurgical, hydrometallurgical and mechanical methods, which are the classical methods used in the recycling of metals used in LIBs, are transformed into more environmentally friendly and highly efficient with new approaches.

Why is recycling of lithium-ion batteries a critical problem?

3.1.2. Pyro/hydrometallurgical and mechanical processes The recycling of spent lithium-ion batteries (LIBs) has developed into a critical problem in recent years because to the rising demand to reduce environmental pollution and ensure the sustainability of the battery metals.

Is hydrometallurgical cathode recycling a bio-leaching process?

Sensitivity analysis of the hydrometallurgical cathode recycling following a bio-leaching procedure. The energy is modified by transitioning from a standard energy mix to a mix comprising renewable energy. However, the freshwater ecotoxicity, land use, marine ecotoxicity, terrestrial ecotoxicity, and water consumption are increased by 24-245%.

How much lithium ion battery cathode can be produced a year?

If manufacturers meet their 2020 production targets, annual production capacity would be on the order of at least 40 GWh yr -1, or 200,000 tonnesof lithium-ion battery cathode material annually 2,3.

Does battery recycling reduce environmental impacts?

This analysis provides insights for advancing sustainable LIB supply chains, and informs optimization of industrial-scale environmental impacts for emerging battery recycling efforts. Battery recycling LCA shows that recycling can reduce 58% of environmental impacts of making mixed salt solutions compared to conventional mining.

The cost of cathode materials contributes approximately 32.7% of the total cell construction cost of lithium-ion batteries, significantly affecting the price of battery packs. To reduce the ...

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techno-economic analysis

In this study, we propose and simulate a novel lithium-ion battery (LIB) recycling system through sequential SOX, NOX, and CO2 utilization of industrial flue gas in the following ...

Alola and Adebayo (2023a) examined whether the consumption of domestic materials, i.e., DMC (especially metallic ores, biomass, and fossil fuels) exhibit differential ...

With the improvement of power lithium-ion battery production technology, the scale of the power battery industry in China is rapidly expanding. According to statistical data of the cathode material products shipments of China in 2016, lithium iron phosphate (LFP) production grew by 76% than that in 2015, up to 57 thousand tons. Lithium cobalt ...

Additionally, the total cost of battery components is above 50 % consumed by the battery's cathode materials. LiCoO 2 (LCO), LiMn 2 O 4 (LMO), LiFePO 4 (LFP), and LiNi x Co y Mn z O 2 (NCM) are more expensive cathode materials than other LIB battery components [12]. Therefore, recycling and regeneration of spent LIB is needed for economically valued, ...

The reduction of transition metals in the leaching process of Li-ion battery cathode materials using DESs is typically controlled by hydrogen bond donors, which reduce Co 3+ to form metal complexes [CoCl4] 2- that are ...

In this work, environmental impacts (greenhouse gas emissions, water consumption, energy consumption) of industrial-scale production of battery-grade cathode ...

Amorphous FePO 4 (AFP) is a promising cathode material for lithium-ion and sodium-ion batteries (LIBs & SIBs) due to its stability, high theoretical capacity, and cost-effective processing. However, challenges such as low electronic conductivity and volumetric changes seriously hinder its practical application. To overcome these hurdles, core-shell structure ...

In this work, the cathode materials (LFP) were delithiated by charging the battery to obtain FePO 4 and lithiated graphite which was used as precursor material for ...

Considering the use of many different types of cathode materials in commercial LIBs, it will be advantageous for a process to have the capacity to take a mixed input of battery materials. Some preliminary results on the recovery of valuable metals from waste LiMn 2 O 4 and LiNi 0.5 Co 0.2 Mn 0.3 O 2 (NCM523), respectively, with our approach are ...

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